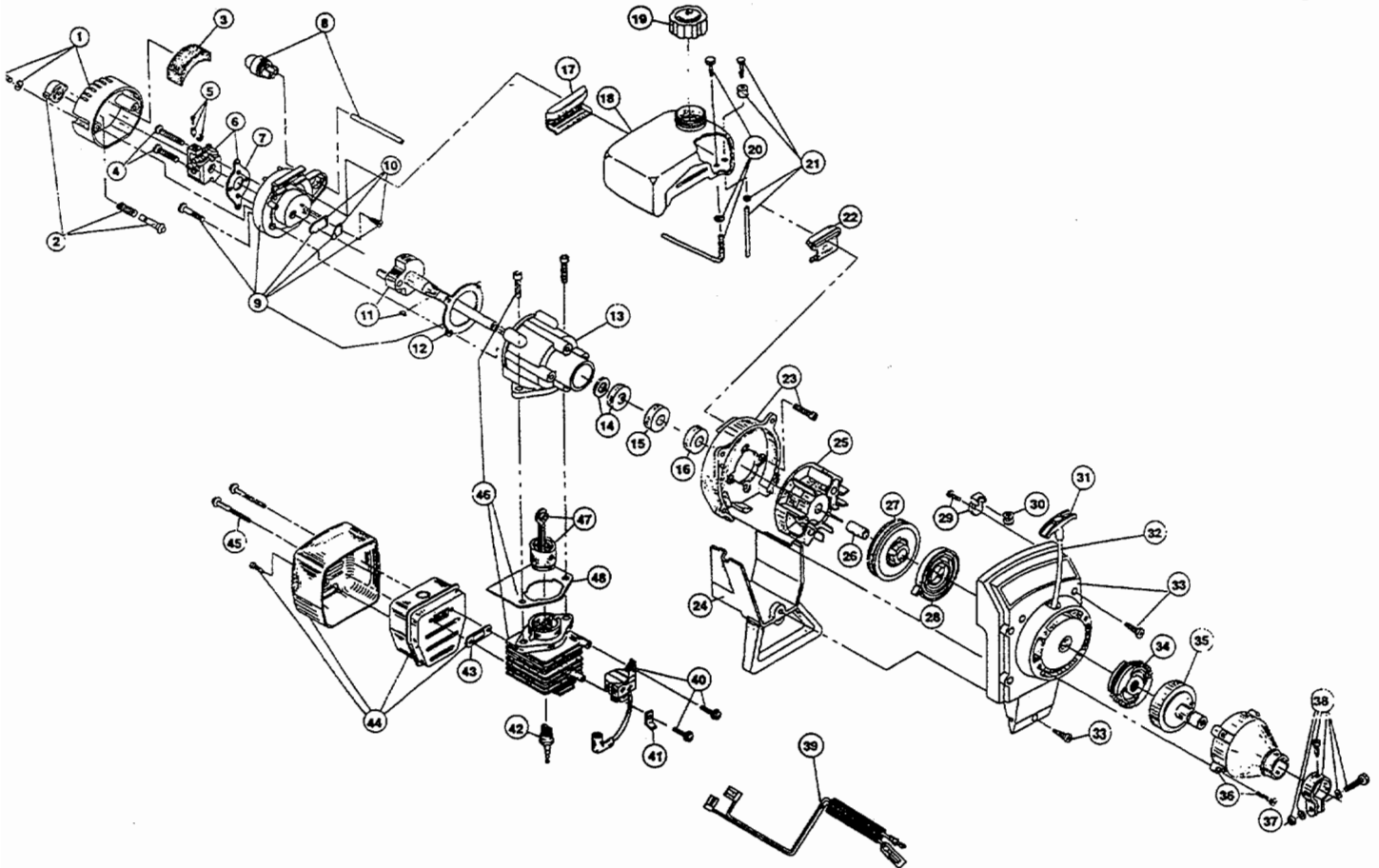


# ENGINE PARTS - SINGER GBC2818

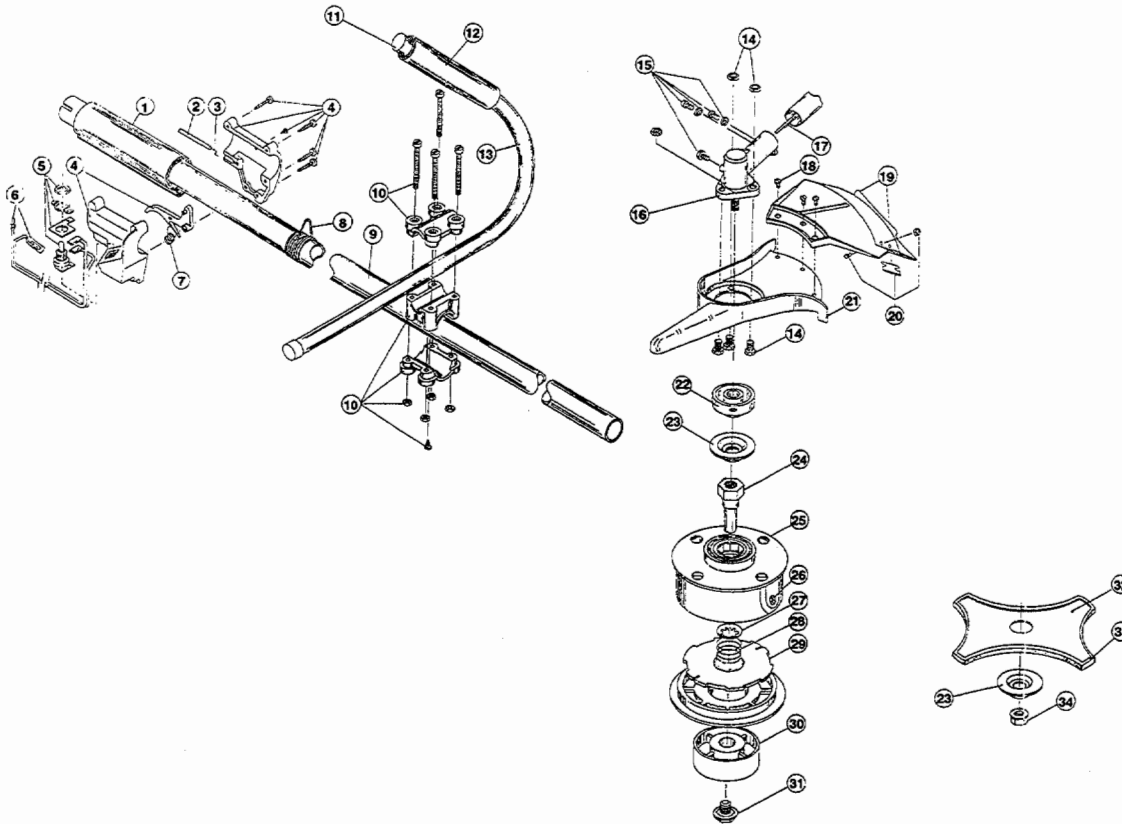
(Serial no. 31200001 and greater)



Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)	32	613103	Rope
2	682052	Choke Knob Assembly	33	180758	Starter Housing Assembly
3	610312	Air Cleaner Filter	34	153591	Clutch Rotor Assembly
4	682505	Carburetor Mounting Screw Assembly	35	153592	Clutch Drum Assembly
5	682048	Throttle Adjustment Assembly (Walbro)	36	180098	Clutch Cover Assembly
5	180092	Throttle Adjustment Assembly (Zama)	37	145888	Clutch Cover Screw Assembly
6	180528	Carburetor Assembly	38	153597	Upper Clamp Assembly
7	610675	Carburetor Gasket (10 pack)	39	180759	Lead Wire Assembly
8	683974	Primer Hose Assembly	40	683390	Module Assembly
9	180033	Carb Mount Assembly	41	180753	Ground Tab
10	147573	Reed Assembly	42	610311	Spark Plug
11	180022	Power Shaft Assembly	43	610672	Exhaust Gasket (10 pack)
12	612115	Carburetor Mount Gasket (10 pack)	44	180119	Muffler Assembly
13	180026	Crankcase Service Assembly (items 11, 13-16)	45	147575	Muffler Mounting Hardware
14	682041	Inner Bearing Assembly	46	147598	Cylinder Assembly
15	610309	Seal	47	180001	Piston and Rod Assembly
16	610308	Outer Bearing Assembly	48	145564	Cylinder Gasket (10 pack)
17	612134	Rear Mounting Pad	*	180034	Engine Hardware Kit
18	147457	Fuel Tank Assembly (includes items 19-21)	*	180011	Engine Gasket Kit
19	180000	Fuel Cap Assembly	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
20	147290	Return Line Assembly	*	180090	O.E.M. Carburetor Repair Kit (Zama)
21	682039	Fuel Line Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
22	145308	Front Mounting Pad	*	180091	Gasket-Diaphragm Repair Kit (Zama)
23	153520	Shroud Assembly	*	180013	Piston Ring
24	153403	Shroud Extension and Stand	*	147599	Short Block Assembly (items 11, 13-16, 42, 46-48)
25	153624	Flywheel Assembly	*	610676	Flywheel Key (10 pack)
26	145918	Spacer	*	147544	Starter Housing Screw Set
27	683856	Recoil Pulley Assembly	*	not shown	
28	613102	Recoil Spring			
29	153644	Pulley Retainer Assembly			
30	611061	Rope Guide			
31	610300	Pull Handle			

# BOOM & TRIMMER PARTS - SINGER GBC2818

(Serial no. 312000001 and greater)



Item	Part No.	Description
1	147590	Grip Main Handle
2	147594	Throttle Cable Housing Assembly
3	610315	Throttle Cable
4	180251	Throttle Trigger Assembly
5	180252	Switch Assembly
6	180759	Lead Wire Assembly
7	610314	Throttle Trigger Spring
8	610327	Shoulder Strap Clip
9	147486	Drive Shaft Housing Assembly
10	683295	Handle Bracket Assembly
11	612021	Tube Closure
12	612831	Grip
13	180286	J-Handle Assembly
14	147539	Guard Mount Hardware
15	147677	Mounting Hardware & Grease Plug Set
16	147488	Gearbox Assembly
17	180406	Flexible Drive Shaft
18	683304	Guard Mounting Hardware
19	683299	Guard and Blade Assembly (includes item 20)
20	682061	Blade Assembly
21	147492	Guard Mount
22	147489	Blade Driver
23	147490	Lower Retaining Washer

Item	Part No.	Description
24	612483	Spool Shaft
25	147494	Outer Spool and Eyelet Assembly
26	145566	Eyelet
27	612026	Retainer (10 pack)
28	610636	Spring
29	147495	Inner Reel
30	147496	Bump Head Knob Assembly
31	147676	Bump Head Bolt
32	145873	Blade (includes item 33)
33	147670	Blade Cover
34	147491	Lock Nut
*	147299	Locking Rod Tool
*	682075	Shoulder Strap Assembly
*	180766	Singer 2-Cycle Oil (4-oz. bottle)

### Optional Accessories

*	180120	Monoflail Cutting Line (50 ft.)
*	147345	Spool and Line, 30 ft. (dual line)
*	180014	Blade Retaining Kit (items 23 and 34)
*	147498	Complete Cutting Head (includes items 24-31)
*		not shown